



| ITEM | PART DESCRIPTION    | ITEM | PART DESCRIPTION             | ITEM  | PART DESCRIPTION            | ITEM | PART DESCRIPTION |
|------|---------------------|------|------------------------------|-------|-----------------------------|------|------------------|
| 1    | Shell               | 17   | Socket Head Cap Screw        | 38    | Ball Bearing                | 58   | Epoxy Resin      |
| 2A   | End Flange          | 17A  | Socket Head Cap Screw        | 39    | Needle Bearing              |      |                  |
| 2B   | End Flange          | 19   | Spring Ring                  | 41    | Disc                        |      |                  |
| 3NC  | Gear Housing        | 21   | Spring Ring                  | 42    | Snap Ring                   |      |                  |
| 4NC  | Motor Flange        | 22   | O-Ring                       | 43    | Snap Ring                   |      |                  |
| 5    | Mounting Ring       | 23   | Fillister head Machine Screw | 44    | Snap Ring                   |      |                  |
| 5A   | Mounting Ring       | 27   | Set Screw                    | 45    | Bearing race                |      |                  |
| 7    | Hollow Shaft        | 31   | Socket Head Cap Screw        | 45 DS | Double Seal Adapter         |      |                  |
| 8Z   | Internal Gear       | 32   | Bonded Seal Washer           | 46    | Oil Seal                    |      |                  |
| 9/10 | Pinion with Bushing | 34   | Filler Plug                  | 50    | Seal                        |      |                  |
| 11   | Gear                | 35   | Washer                       | 51    | Junction Box                |      |                  |
| 12   | Distance Ring       | 36   | Ball Bearing                 | 52    | Junction Box Cover          |      |                  |
| 13WN | Stator              | 36V  | Cylindrical Roller Bearing   | 53    | Plug                        |      |                  |
| 14NC | Rotor               | 37   | Ball Bearing                 | 55    | Backstop Bearing - Optional |      |                  |
| 16   | Nitrile Gasket      | 37A  | Ball Bearing                 | 57    | Data Plate                  |      |                  |