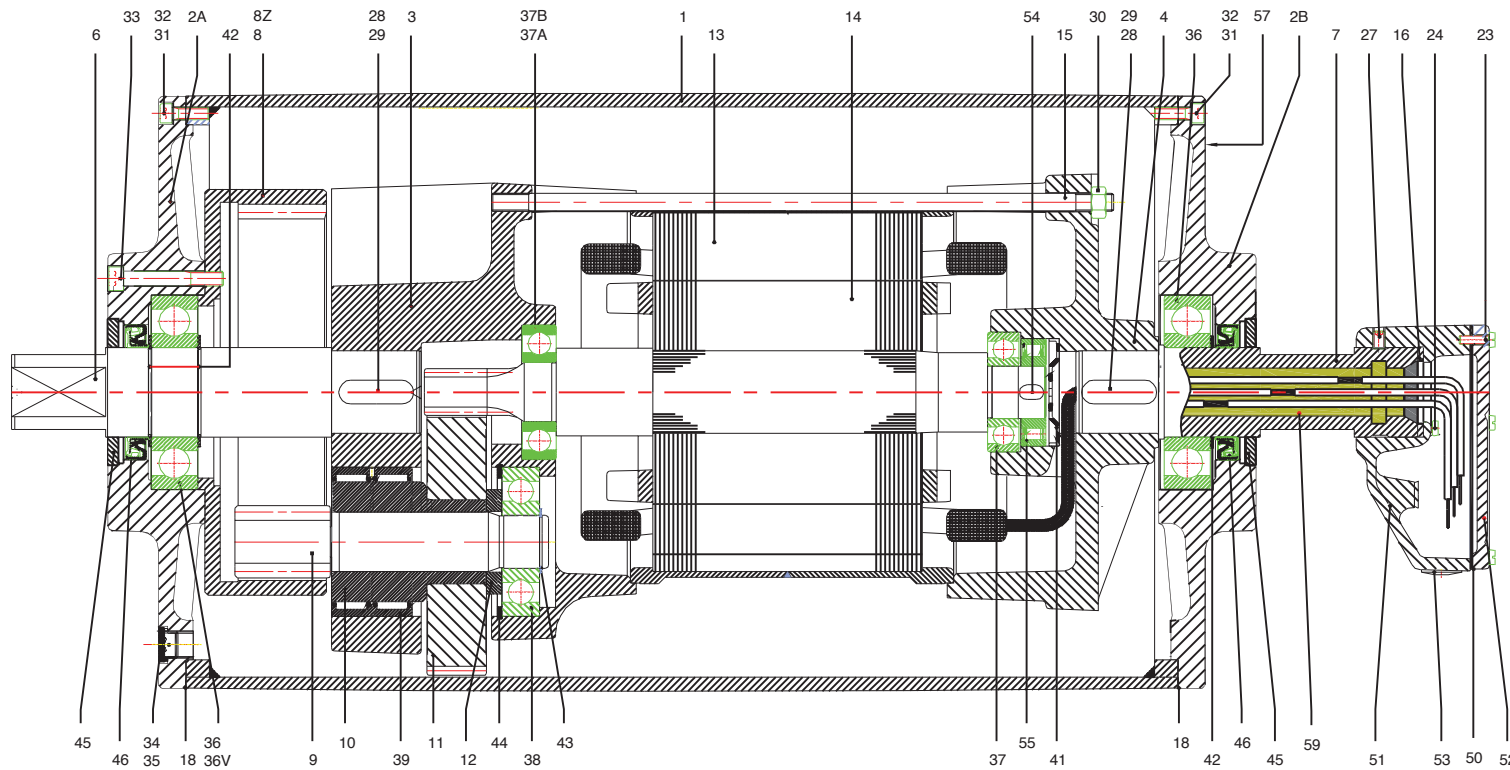


TM400 SERIES (16.0" diameter)



CROSS SECTIONAL & PARTS DESCRIPTION



ITEM	PART DESCRIPTION	ITEM	PART DESCRIPTION	ITEM	PART DESCRIPTION	ITEM	PART DESCRIPTION
1	Shell	18	Gasket	37	Ball Bearing	55	Backstop Bearing - Optional
2A	End Flange	20	Terminal Board	37 A	Ball Bearing	57	Data Plate
2B	End Flange	23	Fillister head Machine Screw	38	Ball Bearing	59	Epoxy Resin
3	Gear Housing	24	Fillister head Machine Screw	39	Needle Bearing		
4	Motor Flange	27	Set Screw	41	Disc		
6	Shaft End	28	Set Screw	42	Snap Ring		
7	Hollow Shaft	29	Key	43	Snap Ring		
8 Z	Internal Gear	30	Nut	44	Snap Ring		
9/10	Pinion with Bushing	31	Socket Head Cap Screw	45	End Plate		
11	Gear	32	Bonded Seal Washer	46	Cassette Seal		
12	Distance Ring	33	Socket Head Cap Screw	50	Seal		
13	Stator	34	Filler Plug	51	Junctin Box		
14	Rotor	35	Washer	52	Junction Box Cove		
15	Threaded Rod	36	Ball Bearing	53	Plug		
16	Nitrile Gasket	36 V	Cylindrical Roller Bearing	54	Key - Optional		